



# 180-E

For auto motive part



## Technical data

Max capacity of container
Quantity of clamping station
Dry cycle time
Screw diameter
Screw speed
Plasticizing capacity
Drive system for screw ( INV )
Barrel heater / Barrel cooling
Volume of material per one shot (FIFO)
Maximum Die diameter

Unit	PE
Liters	180
Station	1
Sec.	-
mm/Ratio	90 / 22
Rpm	0—100
Kg/Hour	150
Hp/Kw	60 / 45
Zone	4/4
Kg/shot	5
mm	300

Hydraulic drive motor power
Hydraulic oil filling in HYD tank
Volume of hydraulic accumulator
Max. Mold dimensions ( W / H )
Min . mold thickness
Mold clamping stroke
Daylight open (max open)
Mold clamping force

HP/KW	40/30
liters	520
Liters	35 X 2
mm	900/1,400
mm	250 X 2 (500)
mm	600
mm	1,100
Ton	50

Product take off
Calibrator system (bottom blow)
Air pressure requirement
Air consumption requirement

-	Manual (by worker)
-	Pneumatic
Kg/cm2	7—10
Liter/Min	1,500

Machine Height
Machine Length
Machine Width
Net weight of machine
Max installation of electric power
Average electric consumption

Meter	4.25
Meter	5.52
Meter	2.90
Kgs.	30,000
Kw	100
Kw	85

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

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