



80-F

For auto motive part



Technical data

Max capacity of container
Quantity of clamping station
Dry cycle time
Screw diameter
Screw speed
Plasticizing capacity
Drive system for screw (INV)
Barrel heater / Barrel cooling
Volume of material per one shot (FIFO)
Maximum Die diameter

Unit	PE
Liters	40
Station	1
Sec.	-
mm/Ratio	80/24
Rpm	10-80
Kg/Hour	110
Hp/Kw	50/37
Zone	4/4
Kg/shot	3
mm	200

Hydraulic drive motor power
Hydraulic oil filling in HYD tank
Volume of hydraulic accumulator
Max. Mold dimensions (W / H)
Max. mold thickness
Mold clamping stroke
Daylight open (max open)
Mold clamping force

HP/KW	25/18.5
liters	360
Liters	35
mm	500/800
mm	225*2 (450)
mm	800
mm	1,250
Ton	21

Product take off
Calibrator system (bottom blow)
Air pressure requirement
Air consumption requirement

-	Manual (by worker)
-	Pneumatic
Kg/cm2	7
Liter/Min	1,000

Machine Height
Machine Length
Machine Width
Net weight of machine
Max installation of electric power
Average electric consumption

Meter	3.80
Meter	5.09
Meter	3.22
Kg	10,000
Kw	81
Kw	65

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

SINCO TECHNOLOGY CO.,LTD.
 76 MOO 3 BUANGBON, NONGSUAE, PATHUMTHANI 12170
 TEL : 66 02 905 6880-5 FAX : 66 02 905 4909

Website : www.sinco.co.th E-MAIL : sinco@ksc.th.com : sales@sinco.co.th