



5L-SA

For auto motive part



Technical data

Max. Capacity of container
Quantity of clamping station
Dry cycle time
Screw diameter
Screw speed
Plasticizing capacity (virgin material)
Drive system for screw (INV)
Barrel heater / Barrel cooling
Volume of material per one shot (FIFO head)
Maximum Die diameter

Unit	PE
Liter	5
Station	1
Sec.	6.0
mm/Ratio	70/20
Rpm	0-100
Kg/Hour	67
Hp/Kw	40/30
Zone	3/3
Kg/shot	1.5
mm	150

Hydraulic drive motor power
Hydraulic oil filling in HYD tank
Volume of hydraulic accumulator
Max. Mold dimensions (W / H)
Max. mold thickness
Mold clamping stroke
Daylight open (max open)
Mold clamping force

HP/KW	20/15
liters	310
Liters	20
mm	320/500
mm	2*125 (250)
mm	2*200 (400)
mm	650
Ton	10

Product take off
Calibrator system (bottom blow)
Air pressure requirement
Air consumption requirement

-	By worker
-	Pneumatic
Kg/cm2	7-10
Liter/Min	650

Machine Height
Machine Length
Machine Width
Net weight of machine
Max installation of electric power
Average electric consumption

Meter	3.04
Meter	3.43
Meter	2.00
Kg	4,500
Kw	62
Kw	55

THE ABOVE SPECIFICATION ARE SUBJECT TO CHANGE FOR IMPROEVMENT WITHOUT PRIOR NOTICE

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