

ค่าบริการเพิ่มเติมในการเปลี่ยนค่าต่างๆ จากมาตรฐานที่กำหนด
(Extra Charges For Alterations)

ลักษณะการเปลี่ยนแปลง (Alterations)	Code มาตรฐาน	Spec.	ค่าบริการ/ชิ้น (บาท) (Baht/Piece)
	PC WC	$PC \geq V \times 0.3 \geq 1.00$ $WC \geq H \times 0.15 \geq 0.5$ ▲ 0.01 mm.	40
	BC	$2 \leq BC \leq Bmax$ ▲ 0.1 mm.	80
	LC	$30+B(BC) \leq LC < L$ ▲ 0.1 mm.	40
	TC	$5 \leq TC < 10$ ▲ 0.1 mm.	40
	HC	$1.0 \leq HC < 1.5$ ▲ 0.1 mm.	40
	RE	$R = 0.8 \sim 1.0 \Rightarrow R \leq 0.3$	210

ลักษณะการเปลี่ยนแปลง (Alterations)	Code มาตรฐาน	Spec.	ค่าบริการ/ชิ้น (บาท) (Baht/Piece)
	CC	Applies C0.5 chamfering to 4 Corners around the shank. The distance between the shank corner and the point must be 0.5 mm or longer.	80
	RE	$R = 0.8 \sim 1.0 \Rightarrow R \leq 0.3$	105
	LKC	$L + 0.2 \Rightarrow + 0.05$ 0 0	80
	VKC	$V \cdot H + 0.01 \Rightarrow + 0.005$ 0 0	210
	TKC	$T + 0.2 \Rightarrow + 0.02$ 0 0	40
	FK	Single flange type. Relief chamfering is performed on the head of flange.	40
	FK	Double flange type. Relief chamfering is performed on the head of flange.	80

B ราคา บาท/ชิ้น (Baht/Piece)

◆ Single flange type

M SKH51

Catalog No.	H	V	3 · 4 · 5	6 · 8 · 10	13 · 16	20 · 22	25 · 28	30
C-AHSFSB C-AHSFLB C-AHSFSD C-AHSFLD	2		1,081	1,172	1,532			
	3 · 4		858	941	1,267	1,608		
	5 · 6		1,054	1,372	1,666	2,156	2,475	2,744
	8 · 10			1,372	1,911	2,205	2,548	2,744
	13				2,254	2,524	2,793	2,842
C-AHSFSC C-AHSFLC	2		1,010	1,137	1,407			
	3 · 4		797	912	1,162	1,517		
	5 · 6		841	1,319	1,605	2,156	2,438	2,683
	8 · 10			1,372	1,887	2,156	2,450	2,695
	13				2,181	2,475	2,744	2,818
C-AHSFSE C-AHSFLE	2		1,666	1,696	2,071			
	3 · 4		1,375	1,444	1,693	2,002		
	5 · 6		1,412	1,892	2,218	2,688	2,950	3,178
	8 · 10			1,960	2,230	2,793	3,087	3,381
	13				2,818	3,234	3,504	3,626

◆ Single flange type

M HAP40

Catalog No.	H	V	3 · 4 · 5	6 · 8 · 10	13 · 16	20 · 22	25 · 28	30
C-APHFSB C-APHFLB C-APHFSD C-APHFLD	2		1,581	1,809	2,321			
	3 · 4		1,338	1,537	1,987	2,416		
	5 · 6		1,380	1,625	2,032	2,583	2,972	3,269
	8 · 10			1,840	2,321	2,884	3,288	3,555
	13				2,926	3,345	3,769	3,989
C-APHFSC C-APHFLC	2		1,510	1,772	2,196			
	3 · 4		1,272	1,505	1,723	2,318		
	5 · 6		1,314	1,539	1,813	2,534	2,909	3,205
	8 · 10			1,789	1,995	2,820	3,193	3,457
	13				2,316	3,232	3,671	3,891
C-APHFSE C-APHFLE	2		2,254	2,475	2,958			
	3 · 4		1,965	2,161	2,414	3,046		
	5 · 6		2,007	2,213	2,504	3,215	3,573	3,867
	8 · 10			2,465	2,686	3,543	3,916	4,185
	13				3,009	4,102	4,528	4,749

◆ Double flange type

M SKH51

Catalog No.	H	V	3 · 4 · 5	6 · 8 · 10	13 · 16	20 · 22	25 · 28	30
C-AHSWSB C-AHSWLB C-AHSWSD C-AHSWLD	2		1,127	1,218	1,578			
	3 · 4		900	983	1,309	1,649		
	5 · 6		1,103	1,446	1,740	2,230	2,573	2,769
	8 · 10			1,446	1,985	2,279	2,573	2,769
	13				2,279	2,622	2,891	2,891
C-AHSWSC C-AHSWLC	2		1,056	1,186	1,456			
	3 · 4		838	954	1,203	1,561		
	5 · 6		882	1,360	1,703	2,218	2,536	2,732
	8 · 10			1,397	1,985	2,279	2,548	2,744
	13				2,230	2,548	2,842	2,867
C-AHSWSE C-AHSWLE	2		1,772	1,860	2,169			
	3 · 4		1,417	1,485	1,738	2,046		
	5 · 6		1,453	1,963	2,308	2,757	3,026	3,254
	8 · 10			2,034	2,573	2,867	3,112	3,479
	13				2,867	3,332	3,626	3,651

◆ Double flange type

M HAP40

Catalog No.	H	V	3 · 4 · 5	6 · 8 · 10	13 · 16	20 · 22	25 · 28	30
C-APHWSB C-APHWLB C-APHWSD C-APHWLD	2		1,676	1,902	2,416			
	3 · 4		1,426	1,627	2,078	2,507		
	5 · 6		1,468	1,711	2,122	2,671	3,063	3,359
	8 · 10			1,929	2,411	2,975	3,379	3,646
	13				3,016	3,433	3,867	4,087
C-APHWSC C-APHWLC	2		1,605	1,867	2,294			
	3 · 4		1,360	1,593	1,919	2,409		
	5 · 6		1,402	1,630	2,024	2,622	2,997	3,293
	8 · 10			1,880	2,193	2,909	3,279	3,548
	13				2,499	3,320	3,769	3,989
H-APHWSE H-APHWLE	2		2,286	2,573	3,051			
	3 · 4		2,056	2,252	2,610	3,134		
	5 · 6		2,098	2,303	2,700	3,301	3,671	3,965
	8 · 10			2,556	2,882	3,649	4,014	4,283
	13				3,205	4,200	4,626	4,847